

Pocan[®] KU2–7317

PBT–I–MD17

Injection Molding, 17% White Pigments, Improved Impact, Low Warpage

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	VALUE		
Melt volume–flow rate	18	cm ³ /10min	ISO 1133
Temperature	260	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage (normal)	1.9	%	ISO 294–4
Molding shrinkage (parallel)	1.9	%	ISO 294–4
MECHANICAL PROPERTIES			
	VALUE		
Tensile modulus	2500	MPa	ISO 527–1/–2
Stress at break	40	MPa	ISO 527–1/–2
Strain at break	15	%	ISO 527–1/–2
Flexural strain at flexural strength	5.8	%	ISO 178–A
Charpy impact strength (+23°C)	140	kJ/m ²	ISO 179/1eU
Charpy impact strength (–30°C)	90	kJ/m ²	ISO 179/1eU
Izod impact strength (–30°C)	60	kJ/m ²	ISO 180–1U
THERMAL PROPERTIES			
	VALUE		
Melting temperature (10°C/min)	225	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	60	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	140	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	1.1	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	1.1	E–4/°C	ISO 11359–1/–2
Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695–11–10
Thickness tested	1.5	mm	IEC 60695–11–10

Property Data

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Burning Behav. at 3.0 mm nom. thickn.	HB	class	IEC 60695–11–10
Thickness tested	3	mm	IEC 60695–11–10
ELECTRICAL PROPERTIES	VALUE		
Comparative tracking index	600	V	IEC 60112
OTHER PROPERTIES	VALUE		
Water absorption	0.4	%	Sim. to ISO 62
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1450	kg/m³	ISO 1183
PROCESSING RECOMMENDATIONS	VALUE		
Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4–8	h	
Residual moisture content	0.00–0.02	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	250–270	°C	
Mold temperature	80–100	°C	